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CLAIMS

- 1. A particle beam accelerator comprising:
 - a vacuum chamber;

a magnet which generates a constant magnetic field in the vacuum chamber;

acceleration electrodes which generates a magnetic field in a direction perpendicular to the direction of the magnetic field generated by the magnet in the vacuum chamber;

an extraction electrode which extracts charged particles accelerated in the vacuum chamber; and

a target cell provided at a position at which the charged particles extracted by the extraction electrode strike:

wherein at least a part of surfaces exposed to the charged particles of the vacuum chamber, the acceleration electrodes, the extraction electrode and/or the target cell is made of a material including an element having atomic number larger than copper.

20 2. The particle beam accelerator according to claim 1, wherein the particle beam accelerator is a cyclotron, and the at least a part of the surfaces exposed to the charged particles comprises surfaces, arranged along the circular orbit, of the charged particles of structural components including said vacuum chamber, said acceleration

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electrodes, said extraction electrode and said target cell.

3. The particle beam accelerator according to claim 1 or 2, wherein the at least a part of the surfaces exposed to the charged particles of the vacuum chamber, the acceleration electrodes, the extraction electrode and/or the

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- 4. The particle beam accelerator according to claim 3, wherein the sheet of the material is thick enough to stop the accelerated deuteron therein.
- 10 5. The particle beam accelerator according to claim 1 or 2, wherein the at least a part of the surfaces exposed to the charged particles comprises a plating layer including the material.

target cell is covered by a sheet of the material.

- 6. The particle beam accelerator according to claim 1 or 2, wherein the at least a part of the surfaces exposed to the charged particles comprises a coating film including the material.
 - 7. The particle beam accelerator according to one of claims 1 to 6, wherein the at least a part of the surfaces exposed to the charged particles is the acceleration electrodes and the element is gold.
 - 8. The particle beam accelerator according to one of claims 1 to 7, wherein the at least a part of the surfaces exposed to the charged particles includes a target window of the target cell.

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- 9. The particle beam accelerator according to one of claims 1 to 7, wherein the at least a part of the surfaces exposed to the charged particles comprises a target window of said target cell and an inner side thereof except the target window.
- 10. The particle beam accelerator according to one of claims 1 to 9, wherein the at least a part of surfaces includes an area adjacent to a target window of the target cell.
- 10 11. The particle beam accelerator according to one of claims 1 to 10, further comprising a structural element made of the material arranged at a position in an area not including the electrodes for the resonator or in the valley of the poles of the electromagnet to block a part of the beam.
- 15 12. The particle beam accelerator according to one of claims 1 to 11, further comprising a heater provided at one of the components arranged in said vacuum chamber for heating the one of the components.
- 13. The particle beam accelerator according to one of claims 1 to 12, further comprising an instrument, provided in said vacuum chamber, for measuring a current of the accelerated beam, wherein the at least a part of the surfaces exposed to the charged particles comprises a surface of the instrument facing the beam.
- 25 14. The particle beam accelerator according to one of

claims 1 to 13, wherein dose equivalent of neutrons for a deuteron beam of energy of 3.5 MeV of the material is equal to or smaller than $2.5 * 10^{-1}$ Sv/h/ μ A/sr.

15. The particle beam accelerator according to claim 14, wherein the dose equivalent of neutrons for, a deuteron beam of energy of 3.5 MeV of the material is equal to or smaller than $2.5 * 10^{-2}$ Sv/h/ μ A/sr.

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- 16. The particle beam accelerator according to one of claims 1 to 15, wherein the target cell is separated from the other components in the particle beam accelerator, and a shielding wall for shielding radioactive rays generated in the target cell is provided around the target cell.
- 17. The particle beam accelerator according to one of claims 1 to 16, further comprising a synthesis apparatus which receives a substance generated in the target cell as a starting material, the synthesis apparatus being integrated as a unit with the target cell.